



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-3000-00-39

Job Sheet 175002



Part No: RBE703A94-3000-00-39

Job Qty: 6 ea

Part Name: Number



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 4/4/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBE703A94-3000-00-39 Rev 0 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		4/4/18	0.00	0.00	Purchasing		AT 18/04/18
110	Packaging	6 pcs		4/4/18	0.00	0.00	Packaging2		AT 18/04/18
120	QC	6 pcs		4/4/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		4/4/18	0.00	0.00	Packaging3-1 GA		9-89
140	QC21-SA	6 Ea		4/4/18	0.00	0.00	QC21		APR 05 2018

Part Op 100 - 1-Issue P/O to Studio Letterage; P/O 39422 2-Fabricate as per DWG. RBE703A94-3000-00-39 ***Black Descriptions: in color with no background***

exp. 18/04/18

CL

MAR 26 2018

6

DAS
21
0.80

APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE703A94-3000-00-39P	Number	6 Ea (1 ea)	100-Purchasing	5058109

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE703A94-3000-00-39P	6	0	0

Part Specifications

Specifications could not be found.

Plex 3/26/18 10:33 AM dart.lavoie.chantal



Number

PART NO: RBE703A94 – 3000 – 00 – 39

Serial No/Batch: S058110

Revision:

Operation: Packaging

Change No:

Mfg Date: 04/04/18

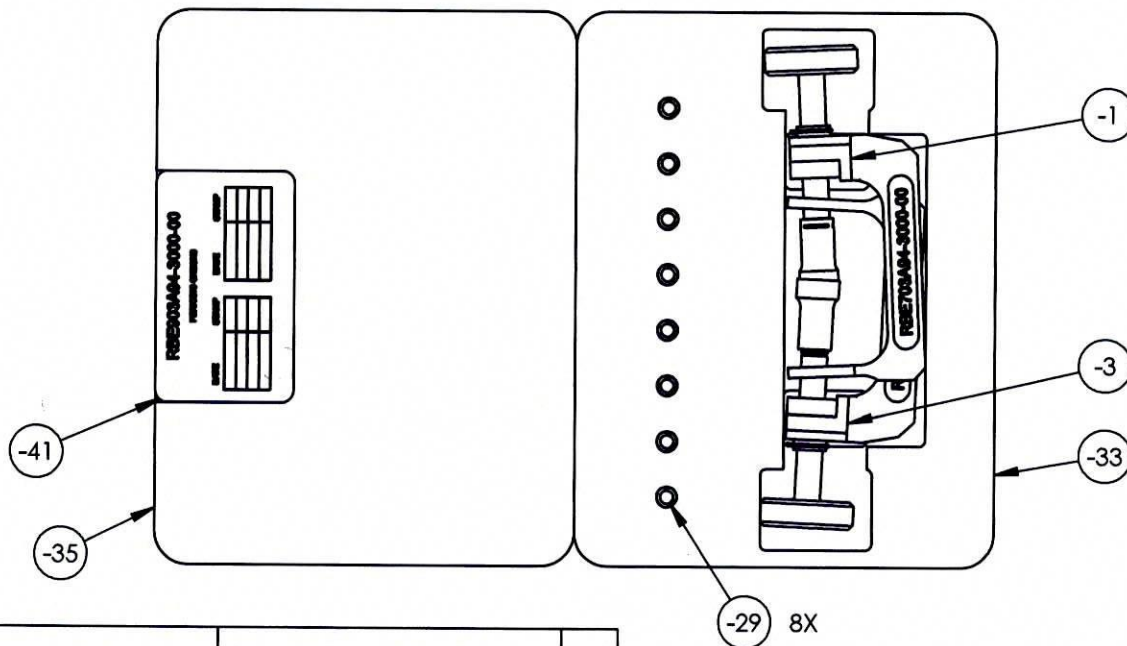
Job No: 175002

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

E-MAILED

MAR 22 2018



REF P/N 703A 94 3000 00

ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		X		-1	1	WIDE FRAME ASSY			2
	X			-3	1	NARROW FRAME ASSY			3
		1		-5		WIDE FRAME	6061		4
		1		-7		NARROW FRAME	6061	2-5/8 X 3-1/8 X 5-1/2	5
		1		-9		RADIUS BLOCK	6061	3/4 X 1-1/8 X 1-7/8	6
		1		-11		BRASS NUT	BRASS	Ø7/8 X 1-1/4	7
		1		-13		SLOTTED TIP	4140	Ø1 X 1-1/2	8
		1		-15		TIP	4140	Ø1 X 1-5/8	9
X	1	1		-17		KNOB ASSY			10
1				-19		KNOB	6061	Ø2 X 3-7/8	11
1				-23		BUSHING	BRASS	Ø1/2 X 1/2	12
1				-21		ROD	4140	Ø1/2 X 3-5/8	13
	1	1	B/O	-25		SNAP RING	STEEL	16.5mm McMaster-Carr #98541A122	2-3
	2	2	B/O	-27		WASHER	STEEL	5/16 McMaster-Carr #95229A460	2-3
	1	1	B/O	-29	8	SPRING	STEEL	CENTURY SPRING #A11-69	2-3
1			B/O	-31		SELF LOCKING SET SCREW	STEEL	8-32 X 3/4 McMaster-Carr #91385A197	10
			B/O	-33	1	BOTTOM TOOL CUSHION	Y20 BLACK	11.98 X 9.08 X 3.95	14
			B/O	-35	1	TOP TOOL CUSHION	Y20, BLACK	11.98 X 9.08 X 1.2	15
			B/O	-37	1	CASE	PLASTIC	PELICAN #APP-1400-E	NS
	2	2	B/O	-39		NUMBER	VINYL	BLACK, CUT VINYL SIGNS NOW	16
				-41	1	PLACARD	ALUMINUM	.06 X 3 X 5	17
ASSY -17	ASSY -3	ASSY -1							

RED BARN MACHINE

TRH BEARING CLEARANCE MEASURING TOOL

DWG NO. **RBE703A94-3000-00** REV

MAT'L **UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES** DRAWN BY: **GILBERT**

.XXX ± .005 FRACTIONS ± 1/32 APPROVED **D. Well**
.XX ± .01 **NEAT**
.X ± .1 **FINISH**
ANGLES ± 5°

1. BREAK ALL SHARP EDGES .015 x 45° SPEC
OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL
EUROCOPTER

SCALE **1:2** DATE **1/12/2012** SHEET **1 OF 17**

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

E-MAILED

MAR 22 2018

*sent out
Quote.*

studio.

24 PT ARIAL FONT

RBE703A94-3000-00

(-39)

STICKER

RED BARN MACHINE	
TITLE TRH BEARING CLEARANCE TOOL	
DWG NO. RBE703A94-3000-00-39	REV
MAT'L VINYL	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	EUROCOPTER
SCALE 1:1	DATE 1/16/2012
	SHEET 16 OF 17



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039422**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039422

PO Date: 3/26/18

Due Date: 4/4/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 26 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBE703A94-3000-00-39P			Number	Firmed	4/4/18	6 Ea	0 Ea	6 Ea	\$12.50/Ea	\$75.00
Line Item Note as per dwg RBE703A94-3000-00-39 JOB NO 175002											
Grand Total:											\$75.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL

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******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039422

Packing Slip N°:

WO# 22272

Part N°:

Serial N°:

Description:

RBE703A94-3000-0039P.

Quantity:

6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery / 1 year shelf Life.

APPROVAL: Valerie Young

Signature: 

Title: office administrator

DATE:

April 4.18